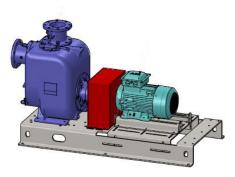
**GORMAN-RUPP PMB** 

**Pump Motor Base** *General Description* 



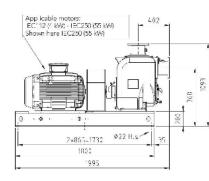
The Gorman Rupp PMB U6 is an electrical driven self priming centrifugal pump set forpumping clean water, dirty water and/or sewage. The pump sets are available in 3 configurations.

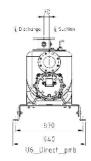
### **DIRECT COUPLED**



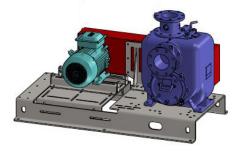
**U6** 

In this version, the motor is connected to the pump by means of a flexible coupling.

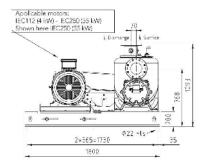


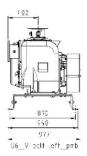


## **HORIZONTAL BELT DRIVE**

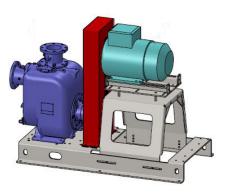


In this version, the motor is connected to the pump by means of a V-belt transmission. By varying the gear ratio, the exact pump speed can be set. The motor can be optionally placed on the left or right hand side of the pump.

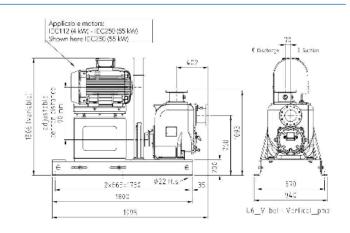




## **VERTICAL BELT DRIVE**



In this version, the motor is connected to the pump by means of a V belt transmission. By varying the gear ratio, the exact pump speed can be set.



**GORMAN-RUPP PMB** 

**Pump Motor Base** *General Description* 



### **PUMP SPECIFICATIONS**

6

The GormanRupp Super U6 hydraulic end for the PMB pumps sets are available in a variety of versions. Table 1 gives you an overview of the various styles of pumps:

Model	Max. Capacity	Max. Head	Max. Solids handling	
U6A	340	58	1,25"/ 31,8 mm	
U6B	305	58	1,25"/ 31,8 mm	

#### A-version Basic version of the Super U. B-version High head version of the Super U.

Table 1

# **PUMP MATERIAL SPECIFICATIONS**

Gorman-Rupp pumps all bear a numeric indication of the material code. This code indicates the main materials used in the pump.

Material code	Pump Casing	Impeller	Wear Plate	Wearplate Hardware	Pump Shaft	Seal Plate
3	CI	DI	CI	STEEL	STEEL	CI
60	CI	DI	CI	STEEL	STEEL	CI
61	CI	AISI316	AISI316	AISI316	AISI316	CI
65	CD4MCU	CD4MCU	CD4MCU	AISI316	AISI316	CD4MCU
71	CI	ADI	HS	STEEL	STEEL	ADI
75	ADI	ADI of HiCro-65	ADI	STEEL	STEEL	ADI

Table 2

## **PMB FRAME DESIGN**

Frame Cover plate Hardware Steel frame, galvanized Aluminium, powder coated red Electrogalvanized

# **TRANSMISSION SYSTEM**

Direct coupled Belt drive Safety factor Flexibel belt coupling Reinforced V-belts 1.2 - 1.5 ADI: Austempered Ductile Iron, 400 Brinell CD4MCu: Duplex Stainless Steel, 325 Brinell\* CI: Cast Iron GG30 ADI: Ductile Iron HiCro 650: High Chrome alloy 650 Brinell\* HS: Hardened Alloy Steel SIC/SIC: Silicone Carbide Seal Faces SST17-4: Hardened Stainless Steel SST316: Austentic Stainless Steel grade 316, 150 Brinell TC/TC: Tungsten Titanium Carbide Seal Faces

\* Hardness values (Brinell) are indicative

## **MOTOR SPECIFICATIONS**

3-phase, multi-Voltage, IP55; Premium effiency IE3, IEC induction motor. Mouting: B3 Voltage: 220-240/380-415V / 380- 415/660V Class: "F" isolation ( $\Delta$ T=80K) Continuous insulation S1; Design N Cast iron frame. Suitable for use with an AC drive. IE4 and IE5 motors and other motor upgrades available on request.